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### Abstract

A process for forming an initial section or like component featuring a hollow interior to a final  
10 shape by means of high internal pressure in the sealed hollow interior using a medium that  
can flow is such that, in order to shape-form the initial section featuring at least one corner  
region - preferably at least two corner regions - the wall sections adjacent to the corner  
region are pre-shaped in a curved manner - as viewed in cross-section - counter to the  
direction of applied pressure, and subsequently re-shaped by applying the high internal  
15 pressure of the medium that can flow, displacing the corner region in the direction in which  
the pressure is applied. To that end a section with hollow space delimited by section walls is  
employed in which two section walls define each corner region of the section cross-section,  
whereby at least one of the section walls at the corner region features a region that is curved  
in cross-section. Preferred is a polygonal cross-section, the section walls of which feature  
20 the inwards curved region between each of the corner regions or, such in which selected  
section walls connecting two corner regions each feature a curved region.

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